

Application No.: 10/821588

Case No.: 55476US041

**Amendments to the Claims:**

The following Listing of Claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims**

1. (Currently Amended): An improvement station for improving the longitudinal uniformity of a wet coating on a substrate having a direction of motion comprising a train of three or more pick-and-place devices of different sizes that contact the wet coating at a first position on the substrate and re-contact the wet coating at positions on the substrate whose lengths along the substrate with respect to the first position are not the same or integer multiples of one another.
2. (Previously Presented): An improvement station according to claim 1 wherein at least two of the pick-and-place devices rotate in the direction of substrate motion.
- 3-4. (Cancelled)

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